

# ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

|                          |                                                                             |
|--------------------------|-----------------------------------------------------------------------------|
| Owner of the Declaration | ARGE – The European Federation of Locks and Building Hardware Manufacturers |
| Publisher                | Institut Bauen und Umwelt e.V. (IBU)                                        |
| Programme holder         | Institut Bauen und Umwelt e.V. (IBU)                                        |
| Declaration number       | EPD-ARG-20230550-IBG1-EN                                                    |
| Issue date               | 02.04.2024                                                                  |
| Valid to                 | 01.04.2029                                                                  |

## Door closers

## ARGE – The European Federation of Locks and Building Hardware Manufacturers

This EPD is valid only for products supplied by an ARGE EPD licence holder.

[www.ibu-epd.com](http://www.ibu-epd.com) | <https://epd-online.com>



## 1. General Information

### ARGE – The European Federation of Locks and Building Hardware Manufacturers

#### Programme holder

IBU – Institut Bauen und Umwelt e.V.  
Hegelplatz 1  
10117 Berlin  
Germany

#### Declaration number

EPD-ARG-20230550-IBG1-EN

#### This declaration is based on the product category rules:

Building Hardware products, 01.08.2021  
(PCR checked and approved by the SVR)

#### Issue date

02.04.2024

#### Valid to

01.04.2029



Dipl.-Ing. Hans Peters  
(Chairman of Institut Bauen und Umwelt e.V.)



Florian Pronold  
(Managing Director Institut Bauen und Umwelt e.V.)

### Door closers

#### Owner of the declaration

ARGE – The European Federation of Locks and Building Hardware Manufacturers  
Offerstraße 12  
42551 Velbert  
Germany

#### Declared product / declared unit

1 kg of door closer

#### Scope:

This ARGE EPD covers door closing and door coordinator devices designed to control the closing action of a door, including floor springs and guide rails. Several products of this product group have been assessed in separate LCA; from these LCA the worst values per indicator and module are declared as worst-case assumption; it can therefore be used to cover all door closing devices manufactured in Europe by ARGE member companies.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

#### Verification

|                                                                                  |            |
|----------------------------------------------------------------------------------|------------|
| The standard EN 15804 serves as the core PCR                                     |            |
| Independent verification of the declaration and data according to ISO 14025:2011 |            |
| <input type="checkbox"/>                                                         | internally |
| <input checked="" type="checkbox"/>                                              | externally |



Dr. Matthew Fishwick,  
(Independent verifier)

## 2. Product

### 2.1 Product description/Product definition

This EPD covers door closer and door coordinator devices, including guide rails and floor springs, used to control the closing action of a door.

For the placing on the market of the product in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland) *Regulation (EU) No. 305/2011 (CPR)* applies. The product needs a declaration of performance taking into consideration:

- *EN 1154:1996+A1:2002+AC:2006*  
*Building hardware – Controlled door closing devices – Requirements and test methods.*
- *EN 1155:1997+A1:2002+AC:2006*  
*Building hardware – Electrically powered hold-open devices for swing doors - Requirements and test methods.*
- *EN 1158:1997+A1:2002+AC:2006*  
*Building hardware – Door coordinator devices – Requirements and test methods.*

and the CE-marking.

For the application and use the respective national provisions apply.

### 2.2 Application

These products are designed to be integrated into door assemblies consisting of various materials and used for various applications. Their purpose is to control the closing action of the door. They may be used for interior or exterior doors.

### 2.3 Technical Data

Ideally, products should comply with a suitable technical specification. *EN 1154*, *EN 1155*, and *EN 1158* are examples of such specifications and some products will comply with them. The relevant grading structure for *EN 1154* is shown in the following table:

| Name                 | Value         | Unit  |
|----------------------|---------------|-------|
| Category of use      | 3, 4          | Grade |
| Durability           | 5, 8          | Grade |
| Size                 | 1 - 7         | Grade |
| Fire resistance      | 0, 1          | Grade |
| Safety               | 1             | Grade |
| Corrosion resistance | 0, 1, 2, 3, 4 | Grade |

Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to:

- *EN 1154:1996+A1:2002+AC:2006*  
*Building hardware – Controlled door closing devices – Requirements and test methods*
- *EN 1158:1997+A1:2002+AC:2006*  
*Building hardware – Door coordinator devices – Requirements and test methods*

### 2.4 Delivery status

The products are sold by unit. Deliveries of individual items are possible but are an exception. Standard deliveries comprise a larger quantity of door closing and door coordinating devices, as they are marketed as "B2B" products and not to end-users.

### 2.5 Base materials/Ancillary materials

#### Composition of product analysed for this EPD:

The values given in the table below are for the product analysed for this EPD. Ranges of values for other products

covered by the validity scope analysis are shown in brackets.

| Name                        | Value | Unit |
|-----------------------------|-------|------|
| Steel (50.20% – 75.29%)     | 75.29 | %    |
| Aluminium (18.99% – 49.00%) | 19.00 | %    |
| Zamak (0.00% – 5.17%)       | 5.17  | %    |
| ABS (0.00% – 0.04%)         | 0.04  | %    |
| Brass (0.00% – 0.13%)       | 0.13  | %    |
| Nylon 66 (0.00% – 0.13%)    | 0.13  | %    |
| PP (0.00% – 0.08%)          | 0.08  | %    |
| Rubber (0.00% – 0.13%)      | 0.04  | %    |
| Acetal (0.00% – 0.04%)      | 0.04  | %    |
| PEHD (0.00% – 0.80%)        | 0.00  | %    |

**Steel** is produced by combining iron with carbon as well as other elements depending on the desired characteristics. Components made of steel are formed by stamping or other types of mechanical processing.

**Aluminium** is a non-ferrous metal produced from bauxite by the Bayer process. Components made of aluminium are manufactured by extrusion or other types of mechanical processing.

**Zamak** is an alloy with a base metal of zinc and alloying elements of aluminium, magnesium, and copper. Components made of Zamak are die-cast.

**ABS (acrylonitrile butadiene styrene)** is a terpolymer polymer made by polymerizing styrene and acrylonitrile in the presence of polybutadiene. Components made of ABS are made by injection moulding or other thermal forming processes.

**Brass** is an alloy of zinc and copper. Components made of brass are made by extrusion, forging, die-casting or other types of mechanical processing.

**Nylon 66** is a polymer, in particular polyamide. It is formed by the polycondensation of hexamethylenediamine and adipic acid in equal parts. Components made of Nylon 66 are formed by injection moulding or other thermal forming processes.

**PP (polypropylene)** is a thermoplastic polymer produced from propylene by a polymerisation process. Components made of PP are formed by injection moulding or other thermal forming processes.

**Rubber (synthetic)** is an elastomer synthesised by the polymerisation of petroleum byproducts. Components made of rubber are formed by injection moulding or other thermal forming processes.

**Acetal, or polyoxymethylene (POM)**, is produced by polymerisation of anhydrous formaldehyde. Components made of Acetal are formed by injection moulding or other thermal forming processes.

**PEHD (polyethylene high-density)** is a thermoplastic polymer produced from the monomer ethylene. Components made of PEHD are formed by injection moulding or other thermal forming processes.

1) This product/article/at least one partial article contains substances listed in the *ECHA candidate list* (date: 14.06.2023) exceeding 0.1 percentage by mass: Certain components may contain small amounts of lead (CAS no. 7439-92-1) as an

alloying element.

2) This product/article/at least one partial article contains other cancerogenic, mutagenic, reprotoxic (CMR) substances in categories 1A or 1B which are not on the *ECHA candidate list*, exceeding 0.1 percentage by mass: no.

3) Biocide products were added to this construction product or it has been treated with biocide products (this then concerns a treated product as defined by the (EU) *Ordinance on Biocide Products No. 528/2012*): no.

## 2.6 Manufacture

The manufacture of a door closing and door coordinating devices usually follows a 3-step process:

1. Manufacture of the components: this step may include surface treatment in the factory or by external contractors.
2. Pre-assembly of modules (in the factory).
3. Final assembly (in the factory).

## 2.7 Environment and health during manufacturing

Regular measurements of air quality and noise levels are carried out by the manufacturers, the ARGE member companies. The results shall be within the mandatory safety levels. In areas where employees are exposed to chemical products, the required protective clothing and technical protective devices shall be provided. Regular health checks are mandatory for employees in production facilities.

## 2.8 Product processing/Installation

The installation of the product may vary depending on the type of door and the specific situation, but the products shall not require energy consumption for installation.

## 2.9 Packaging

Normally, each individual product is packed in paper or cardboard. These individual products are then packed in a cardboard box and stacked on wooden pallets for transport to the customer.

Waste from product packaging is collected separately for waste disposal (including recycling).

## 2.10 Condition of use

Once installed, the products shall require no servicing during their expected service lives. There shall be no consumption of water or energy linked to their use, and they shall not cause

any emissions.

## 2.11 Environment and health during use

No environmental damage or health risks are to be expected during normal conditions of use.

## 2.12 Reference service life

The reference service life is 30 years under normal working conditions. This corresponds to passing a mechanical endurance test of 500.000 cycles as specified in the *EN 1154* and *EN 1158*. The reference service life is dependent on the actual frequency of use and environmental conditions. It is required that installation, as well as maintenance of the product, must be done in line with instructions provided by the manufacturer.

## 2.13 Extraordinary effects

### Fire

In general, the product is suitable for use in fire resisting and/or smoke control door assemblies according to one of the classes in *EN 1154* or *EN 1158*, unless it is classified in class/grade 0.

### Water

The declared products are intended to be used in buildings under normal conditions. They shall not emit hazardous substances in the event of flooding.

## Mechanical destruction

Mechanical destruction of the declared products shall not materially alter their composition or have any adverse effect on the environment.

## 2.14 Re-use phase

Removal of the door closing or door coordinating device (for re-use or recycling) shall have no adverse effect on the environment.

## 2.15 Disposal

Door closer and door coordinator components should be recycled wherever possible, providing that there is no adverse effect on the environment. The waste code in accordance with the *European Waste Code* is 17 04 07.

## 2.16 Further information

Details of all types and variants can be found on the manufacturers' websites. The respective website addresses are available at <https://arge.org>.

# 3. LCA: Calculation rules

## 3.1 Declared Unit

The declared unit for all products covered by ARGE EPD is 1 kg (of product). Since individual products will rarely weigh exactly 1 kg it is necessary to establish the exact weight of the product and then use this as a correction factor to determine the true values for 1 kg of product in the tables (Section 5).

### Declared unit

| Name                     | Value      | Unit              |
|--------------------------|------------|-------------------|
| Declared unit            | 1          | kg                |
| Mass of assessed product | 2.36 - 7.3 | kg                |
| Raw density              | 1          | kg/m <sup>3</sup> |

## 3.2 System boundary

Type of the EPD: "cradle to gate with options, with modules C1 – C4, and module D (A1-A3, C1-C3, D and additional modules)"

The analysis of the product life cycle includes the production and transport of the raw materials, the manufacture of the product and the packaging materials which are declared in modules A1-A3.

Losses during production are considered as waste and are sent for recycling. No recycling processes are taken into account except for transport and electricity consumption for grinding the metals. When recycled metals are used as raw material only their transformation process is taken into account and not the extraction of the raw material.

A4 module represents the transport of the finished door closer to the installation site.

There is no waste associated with the installation of the product. The A5 module therefore represents only the disposal of the product packaging.

The End-of-Life (EoL) stages are also considered. The transportation to the EoL disposal site is taken into account in module C2. Module C4 covers the disposal of the locks. Module C3 covers the recycling of the individual elements according to

European averages, with the remaining waste divided between incineration and landfill. Such a mixed scenario is declared due to the complex material mix of the product and the dependency of the EoL-route on the EoL-route of the product the door closer has been integrated into.

In practice, the end of life has been modelled as follows:

- when a material is sent for recycling, generic transport and electric consumption of a shredder is taken into account (corresponding to the process 'Grinding, metals'). Only then, is the material considered to have attained the 'end-of-waste' state.
- each type of waste is modelled as a transport to the treatment site with a distance of 30 km. Parts sent for recycling include electricity consumption (grinding) and a flow ('Materials for recycling, unspecified').

### 3.3 Estimates and assumptions

The LCA data of the declared door closer and door coordinator had been calculated by the production data of in total 2 ARGE member companies representing a total amount of 4 different products. These companies had been chosen by ARGE as being representative by means of their production processes and their market shares. The door closers and door coordinators chosen as representative for this calculation follow the "worst-case" principle as explained under section 6 LCA interpretation.

### 3.4 Cut-off criteria

The cut-off criteria considered are 1% of renewable and non-renewable primary energy usage and 1% of the total mass of that unit process. The total neglected input flows per module amount to a maximum of 5% of energy usage and mass.

For this study, all input and output flows have been considered at 100%, including raw materials as per the product composition provided by the manufacturer and packaging of raw materials as well as the final product. Energy and water consumptions have also been considered at 100% according to the data provided.

With the approach chosen, no significant environmental impacts are known to have been cut off.

### 3.5 Background data

For the life cycle modelling of the considered product, all relevant background datasets are taken from *ecoinvent v3.8* (system model: cut-off by classification).

### 3.6 Data quality

The objective of this evaluation is to evaluate the environmental impacts generated by the products throughout their entire life cycles. To this end, *ISO 14040*, *ISO 14044* and *EN 15804* have been met regarding the quality of data on the following different criteria:

Time: The life cycle inventory data used come from:

- Data collected specifically for this study on the ARGE member companies' manufacturing sites. Datasets are based on 1-year averaged data (time period: January 2013 to December 2013 considered representative for 2022).
- In the absence of collected data, generic data from the *ecoinvent v3.8* database have been used. This is updated regularly and is representative of current processes (the entire database having been updated in 2021).

Geography: Data come from production sites of the ARGE member companies. Generic data come from the *ecoinvent* database, representative for European production processes.

Technology: Material shaping technologies are based on European technology in the case of the use of generic data.

Several products of this product group have been assessed in separate LCA; from these LCA the worst values per indicator and module are declared as worst-case assumption.

### 3.7 Period under review

The data of the LCA is based on the annual production data of an ARGE member from 2013, considered representative for the year 2022.

### 3.8 Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product's lifespan: Europe

### 3.9 Allocation

The products are produced in numerous production sites. All data were provided by the manufacturers of the products per unit and then divided by the mass of the product to give a value per kg of product produced.

The assumptions relating to the EoL of the product are described in the section System Boundaries.

Metal losses during production (stage A3) are considered as waste.

### 3.10 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

*ecoinvent v3.8* (system model: cut-off by classification) has been used as the background database.

## 4. LCA: Scenarios and additional technical information

### Characteristic product properties of biogenic carbon

#### Information on the biogenic carbon content at factory gate

Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO<sub>2</sub>.

| Name                                              | Value  | Unit |
|---------------------------------------------------|--------|------|
| Biogenic carbon content in product                | 0      | kg C |
| Biogenic carbon content in accompanying packaging | 0.0583 | kg C |

The following information is the basis of the declared modules within the LCA in this EPD.

#### Transport to the building site (A4)

| Name                                        | Value | Unit    |
|---------------------------------------------|-------|---------|
| Litres of fuel                              | 25.8  | l/100km |
| Transport distance                          | 3500  | km      |
| Capacity utilisation (including empty runs) | 36    | %       |

#### Installation into the building (A5)

| Name          | Value | Unit |
|---------------|-------|------|
| Material loss | 0.344 | kg   |

#### Reference service life

| Name                                                 | Value   | Unit   |
|------------------------------------------------------|---------|--------|
| Reference service life (condition of use: see §2.13) | 30      | a      |
| Test cycles over RSL (EN 1154, EN 1155, EN 1158.)    | 500'000 | cycles |

#### End of life (C1-C4)

| Name                            | Value | Unit |
|---------------------------------|-------|------|
| Collected separately waste type | 1     | kg   |
| Recycling                       | 0.76  | kg   |
| Energy recovery                 | 0.11  | kg   |
| Landfilling                     | 0.13  | kg   |

It is assumed that a 16–32-ton truck is used to transport the product:

- Transport to shredding facility for metal recovery: 150 km
- Transport to municipal waste incineration plant: 50 km
- Transport to landfill: 30 km

#### Reuse, recovery and/or recycling potentials (D), relevant scenario information

Module D contains the benefits and loads beyond the system boundary related to the recycling of metals, which result from

the treatment of recycled materials from the point of end-of-waste status to the point of substitution (as costs) and the substitution of primary resources (as benefits).

According to *EN 16710*, clause 6.4.3.3: 'In module D substitution effects are calculated only for the resulting net output flow.

For building hardware, the following rules apply for the quantification of net output flows:

- all production scrap and cuttings leave modules A1-B3 as sorted scrap without allocated burdens from primary production; the corresponding amounts are declared as material for recycling (MFR);
- net amounts of a metal leaving the product system are quantified as the material for recycling leaving modules A1-C4 minus the input of secondary scrap (secondary material, SM) to the product system;
- in the case of brass and zinc alloys, which are composed of two different constituting metals, no difference shall be made between the input of secondary constituting metals (Cu and Zn; Cu and Sn) and its alloys (CuZn; CuSn).

Negative net output flows have been considered in the quantification of module D.

It also includes the benefits and loads related to 'exported energy electricity' and 'exported energy heat' resulting from the energy recovery from plastic wastes in a municipal waste incineration plants modelled in Modules A3, A5 and C4.

## 5. LCA: Results

In Table 1 "Description of the system boundary", the declared modules are indicated with an "X"; all modules that are not declared within the EPD but where additional data are available are indicated with "MND". Those data can also be used for building assessment scenarios. The values are declared with three valid digits in exponential form.

The set of characterisation factors EF3.0 has been used for the life cycle assessment.

**DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)**

| Product stage       |           |               | Construction process stage          |          | Use stage |             |        |             |               |                        |                       | End of life stage          |           |                  |          | Benefits and loads beyond the system boundaries |
|---------------------|-----------|---------------|-------------------------------------|----------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|-------------------------------------------------|
| Raw material supply | Transport | Manufacturing | Transport from the gate to the site | Assembly | Use       | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-Recycling-potential              |
| A1                  | A2        | A3            | A4                                  | A5       | B1        | B2          | B3     | B4          | B5            | B6                     | B7                    | C1                         | C2        | C3               | C4       | D                                               |
| X                   | X         | X             | X                                   | X        | MND       | MND         | MNR    | MNR         | MNR           | MND                    | MND                   | X                          | X         | X                | X        | X                                               |

### RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 kg of door closer

| Parameter      | Unit                             | A1-A3     | A4       | A5       | C1 | C2       | C3       | C4        | D        |
|----------------|----------------------------------|-----------|----------|----------|----|----------|----------|-----------|----------|
| GWP-total      | kg CO <sub>2</sub> eq            | 3.09E+01  | 6.53E-01 | 2.2E-01  | 0  | 1.85E-02 | 4.4E-03  | 1E-01     | 2.3E-01  |
| GWP-fossil     | kg CO <sub>2</sub> eq            | 3.1E+01   | 6.53E-01 | 6.38E-03 | 0  | 1.85E-02 | 4.39E-03 | 1E-01     | 2.3E-01  |
| GWP-biogenic   | kg CO <sub>2</sub> eq            | -2.14E-01 | 0        | 2.14E-01 | 0  | 0        | 0        | 0         | 0        |
| GWP-luluc      | kg CO <sub>2</sub> eq            | 5.68E-02  | 2.61E-04 | 1.43E-06 | 0  | 7.4E-06  | 1.1E-05  | 3.03E-06  | 2.97E-04 |
| ODP            | kg CFC11 eq                      | 1.82E-06  | 1.51E-07 | 8.26E-10 | 0  | 4.29E-09 | 2.23E-10 | 1.35E-09  | 2.19E-08 |
| AP             | mol H <sup>+</sup> eq            | 1.72E-01  | 1.85E-03 | 1.05E-05 | 0  | 5.25E-05 | 2.26E-05 | 4.09E-05  | 1.72E-03 |
| EP-freshwater  | kg P eq                          | 1.43E-03  | 4.66E-06 | 2.56E-08 | 0  | 1.32E-07 | 4.94E-07 | 4.52E-07  | 1.39E-05 |
| EP-marine      | kg N eq                          | 3.38E-02  | 3.69E-04 | 2.21E-06 | 0  | 1.04E-05 | 2.9E-06  | 1.61E-05  | 1.68E-04 |
| EP-terrestrial | mol N eq                         | 3.05E-01  | 4.11E-03 | 2.45E-05 | 0  | 1.16E-04 | 3.35E-05 | 1.67E-04  | 1.95E-03 |
| POCP           | kg NMVOC eq                      | 1.36E-01  | 1.58E-03 | 9.11E-06 | 0  | 4.47E-05 | 9.17E-06 | 4.87E-05  | 5.92E-04 |
| ADPE           | kg Sb eq                         | 6.92E-04  | 2.32E-06 | 1.27E-08 | 0  | 6.56E-08 | 1.06E-08 | 2.22E-08  | 2.89E-05 |
| ADPF           | MJ                               | 3.76E+02  | 9.9E+00  | 5.41E-02 | 0  | 2.8E-01  | 9.31E-02 | 1.01E-01  | 4.21E+00 |
| WDP            | m <sup>3</sup> world eq deprived | 9.28E+00  | 3.01E-02 | 1.75E-04 | 0  | 8.54E-04 | 1.04E-03 | -3.11E-04 | 1.29E-01 |

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

### RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 kg of door closer

| Parameter | Unit           | A1-A3    | A4       | A5        | C1 | C2       | C3       | C4       | D        |
|-----------|----------------|----------|----------|-----------|----|----------|----------|----------|----------|
| PERE      | MJ             | 4.52E+01 | 1.39E-01 | -6.3E-03  | 0  | 3.94E-03 | 1.77E-02 | 9E-03    | 4.72E-01 |
| PERM      | MJ             | 1.89E+00 | 0        | -1.87E+00 | 0  | 0        | 0        | 0        | 0        |
| PERT      | MJ             | 4.71E+01 | 1.39E-01 | -1.88E+00 | 0  | 3.94E-03 | 1.77E-02 | 9E-03    | 4.72E-01 |
| PENRE     | MJ             | 3.94E+02 | 9.91E+00 | 9.51E-02  | 0  | 2.81E-01 | 9.4E-02  | 1.46E-01 | 4.23E+00 |
| PENRM     | MJ             | 1.65E+00 | 0        | -4.1E-02  | 0  | 0        | 0        | -4.5E-02 | 0        |
| PENRT     | MJ             | 3.96E+02 | 9.91E+00 | 5.42E-02  | 0  | 2.81E-01 | 9.4E-02  | 1.01E-01 | 4.23E+00 |
| SM        | kg             | 5.11E-01 | 0        | 0         | 0  | 0        | 0        | 0        | 0        |
| RSF       | MJ             | 0        | 0        | 0         | 0  | 0        | 0        | 0        | 0        |
| NRSF      | MJ             | 0        | 0        | 0         | 0  | 0        | 0        | 0        | 0        |
| FW        | m <sup>3</sup> | 2.95E-01 | 1.05E-03 | 7.95E-06  | 0  | 2.97E-05 | 6E-05    | 1.91E-04 | 3.78E-03 |

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

### RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 kg of door closer

| Parameter | Unit | A1-A3    | A4       | A5       | C1 | C2       | C3       | C4       | D        |
|-----------|------|----------|----------|----------|----|----------|----------|----------|----------|
| HWD       | kg   | 1.1E-01  | 2.59E-05 | 1.44E-07 | 0  | 7.32E-07 | 3.3E-08  | 2.65E-07 | 4.16E-04 |
| NHWD      | kg   | 1.26E+01 | 5.21E-01 | 2.89E-03 | 0  | 1.48E-02 | 3.5E-04  | 3.21E-01 | 1.69E-01 |
| RWD       | kg   | 2.2E-03  | 1.43E-04 | 7.8E-07  | 0  | 4.06E-06 | 1.25E-06 | 1.31E-06 | 3.74E-05 |
| CRU       | kg   | 0        | 0        | 0        | 0  | 0        | 0        | 0        | 0        |
| MFR       | kg   | 7.04E-01 | 0        | 1.45E-01 | 0  | 0        | 6.58E-01 | 0        | 0        |
| MER       | kg   | 0        | 0        | 0        | 0  | 0        | 0        | 0        | 0        |

|     |    |   |   |   |   |   |   |   |   |
|-----|----|---|---|---|---|---|---|---|---|
| EEE | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| EET | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

## RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1 kg of door closer

| Parameter | Unit              | A1-A3    | A4       | A5       | C1 | C2       | C3       | C4       | D        |
|-----------|-------------------|----------|----------|----------|----|----------|----------|----------|----------|
| PM        | Disease incidence | 1.71E-06 | 5.25E-08 | 2.87E-10 | 0  | 1.49E-09 | 6.05E-11 | 9.64E-10 | 3.14E-08 |
| IR        | kBq U235 eq       | 1.33E+00 | 4.3E-02  | 2.34E-04 | 0  | 1.22E-03 | 8.48E-04 | 5.08E-04 | 2.31E-02 |
| ETP-fw    | CTUe              | 1.33E+03 | 7.77E+00 | 4.29E-02 | 0  | 2.2E-01  | 4.68E-02 | 8.41E+01 | 1.1E+01  |
| HTP-c     | CTUh              | 1.49E-07 | 2.5E-10  | 1.47E-12 | 0  | 7.08E-12 | 1.25E-12 | 1.62E-11 | 1.03E-08 |
| HTP-nc    | CTUh              | 7.39E-07 | 7.85E-09 | 4.72E-11 | 0  | 2.22E-10 | 4.07E-11 | 2.06E-10 | 1.64E-07 |
| SQP       | SQP               | 1.16E+02 | 6.9E+00  | 3.76E-02 | 0  | 1.95E-01 | 1.43E-02 | 1.79E-01 | 1.13E+00 |

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

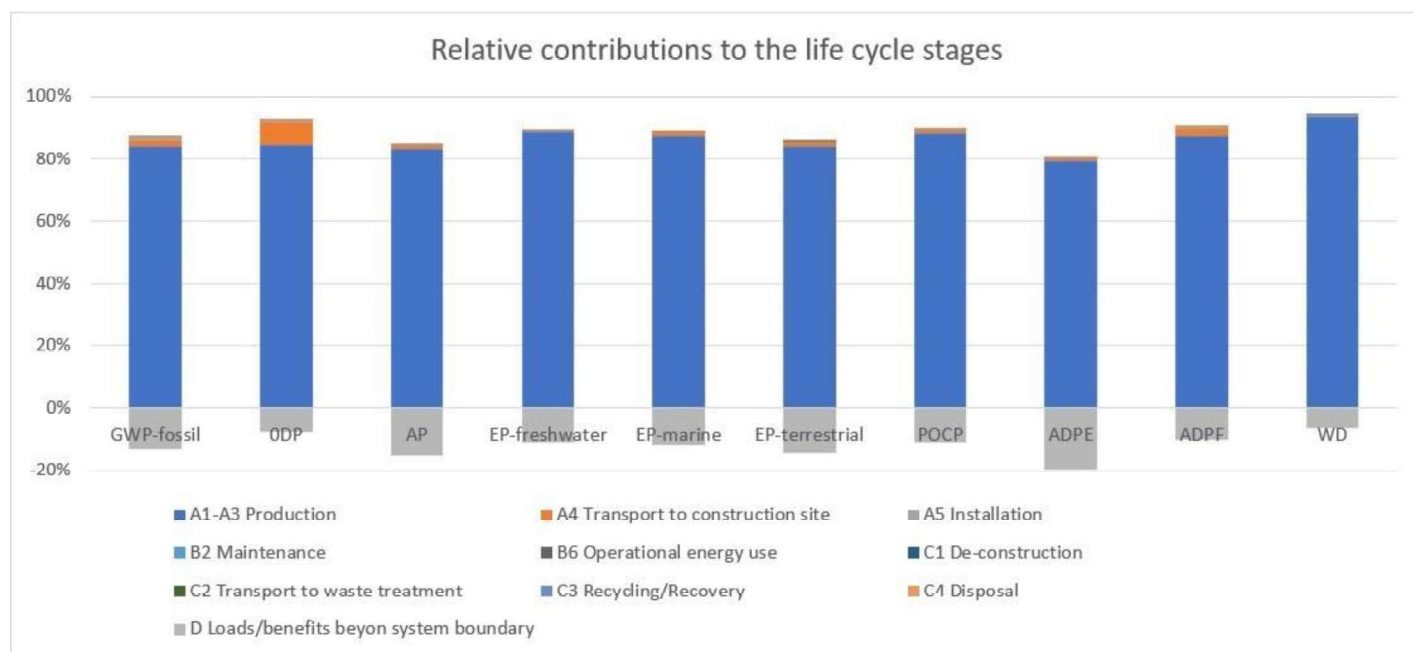
Disclaimer 1 – for the indicator 'Potential Human exposure efficiency relative to U235'. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators 'abiotic depletion potential for non-fossil resources', 'abiotic depletion potential for fossil resources', 'water (user) deprivation potential, deprivation-weighted water consumption', 'potential comparative toxic unit for ecosystems', 'potential comparative toxic unit for humans – cancerogenic', 'Potential comparative toxic unit for humans - not cancerogenic', 'potential soil quality index'. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

## 6. LCA: Interpretation

The following interpretation is based on one of the assessed products.

Figure 1 illustrates the relative contributions of the different modules along the life cycle of the declared products.



**Figure 1: Environmental impacts of door closers along its life cycle**

The largest part of environmental impacts is caused during production (modules A1-A3); comparably small impacts are caused during the transport of the product to the construction site (via the manufacturer of the product, which the door closer has been integrated into).

All the other modules related to the product life cycle are not significant.

Benefits and burdens beyond the system boundary (module D) are in the order of 10 % to 20 % of the impacts over the product life cycle (modules A1-A3) and relate basically to the recycling of metals.

Several typical products (based on sales figures) have been evaluated and the worst-case results are used in section 5 of this EPD. In chapter 2.5, the tabulated range of relative weight per material ensures that the variability of results stays within +/- 40% of the declared values (assessed for the indicators GWP, PENRT, and non-hazardous waste).

## 7. Requisite evidence

No testing results are required by the PCR part B.

## 8. References

### Product category rules of IBU

#### IBU (2021)

IBU (2021): General Instructions for the EPD Programme of the Institut Bauen und Umwelt e.V. (General Instructions for the IBU EPD Programme). Version 2.0, Institut Bauen und Umwelt, Berlin.

#### IBU (2021)

IBU (2021): PCR Part A: Calculation rules for the life cycle assessment and requirements on the project report according to EN 15804+A2. Version 1.3., Institut Bauen und Umwelt, Berlin.

#### IBU (2023)

IBU (2023): PCR Part B: Requirements on the EPD for building hardware products, Institut Bauen und Umwelt, Berlin.

### Standards and legal documents

#### EN 15804

EN 15804:2012+A2:2019+AC:2021, Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products.

#### EN 17610

EN 17610:2022, Building hardware - Environmental product declarations - Product category rules complementary to EN 15804 for building hardware.

#### ISO 14025

ISO 14025:2006-07, Environmental labels and declarations - Type III Environmental declarations - Principles and procedures.

#### ISO 14044

EN ISO 14044:2006-07, Environmental management - Life cycle assessment - Requirements and guidance (ISO 14044:2006); German and English versions EN ISO 14044:2006.

#### EN 1154

EN 1154:1996+A1:2002+AC:2006, Building hardware – Controlled door closing devices – Requirements and test methods.

#### EN 1155

EN 1155:1997+A1:2002+AC:2006  
Building hardware – Electrically powered hold-open devices for swing doors - Requirements and test methods.

#### EN 1158

EN 1158:1997+A1:2002+AC:2006

Building hardware – Door coordinator devices – Requirements and test methods.

#### EN 13501-1

EN 13501-1:2018, Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests.

#### ISO 15686

ISO 15686:1, -2, -7 and -8. Service life planning (various parts).

#### Regulation No. 305/2011

Regulation No. 305/2011 (Construction Products Regulation, or CPR) of the European Parliament and of the European Council is a regulation of 9 March 2011 that lays down harmonised conditions for the marketing of construction products and replaces Construction Products Directive (89/106/EEC).

#### ECHA candidate list

Candidate List of substances of very high concern for Authorisation, published in accordance with Article 59(10) of the REACH Regulation. European Chemicals Agency, Brussels.

#### Ordinance on Biocide Products No. 528/2012

REGULATION (EU) No 528/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 22 May 2012 concerning the making available on the market and use of biocidal products.

#### European List of Waste

Commission Decision of 3 May 2000 replacing Decision 94/3/EC establishing a list of wastes pursuant to Article 1(a) of Council Directive 75/442/EEC on waste and Council Decision 94/904/EC establishing a list of hazardous waste pursuant to Article 1(4) of Council Directive 91/689/EEC on hazardous waste (notified under document number C(2000) 1147).

### Additional references

#### BBSR 2017

BBSR (2017): Nutzungsdauer von Bauteilen in Lebenszyklusanalysen nach Bewertungssystem Nachhaltiges Bauen (BNB). Version vom 24.10.2017, Bundesinstitut für Bau-, Stadt- und Raumforschung, Berlin.

#### ecoinvent v3.8

<http://www.ecoinvent.org>

**Publisher**

Institut Bauen und Umwelt e.V.  
Hegelplatz 1  
10117 Berlin  
Germany

+49 (0)30 3087748- 0  
[info@ibu-epd.com](mailto:info@ibu-epd.com)  
[www.ibu-epd.com](http://www.ibu-epd.com)

---

**Programme holder**

Institut Bauen und Umwelt e.V.  
Hegelplatz 1  
10117 Berlin  
Germany

+49 (0)30 3087748- 0  
[info@ibu-epd.com](mailto:info@ibu-epd.com)  
[www.ibu-epd.com](http://www.ibu-epd.com)

---

Dr. Frank Werner

**Umwelt & Entwicklung**

**Author of the Life Cycle Assessment**

Dr. Frank Werner - Umwelt & Entwicklung  
Kammelenbergstrasse 30  
9011 St. Gallen  
Switzerland

+ 41 (0)44 241 39 06  
[frank@frankwerner.ch](mailto:frank@frankwerner.ch)  
<http://www.frankwerner.ch/>

---

**Owner of the Declaration**

ARGE – The European Federation of Locks and  
Building Hardware Manufacturers  
Offerstraße 12  
42551 Velbert  
Germany

+49 (0)2051 9506 15  
[mail@arge.org](mailto:mail@arge.org)  
[www.arge.org](http://www.arge.org)

# ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

|                          |                                      |
|--------------------------|--------------------------------------|
| Owner of the Declaration | ARGE                                 |
| Publisher                | Institut Bauen und Umwelt e.V. (IBU) |
| Programme holder         | Institut Bauen und Umwelt e.V. (IBU) |
| Declaration number       | EPD-ARG-20160189-IBG1-EN             |
| Issue date               | 02.04.2024                           |
| Valid to                 | 01.04.2029                           |

**Door closers**  
**ARGE**

[www.ibu-epd.com](http://www.ibu-epd.com) / <https://epd-online.com>



S150 EN2-4 Template Closer  
S300 EN2-4 Template Closer  
S500 EN2-4 Spring Adjustable Closer  
S510 EN2-4 Spring Adjustable Closer  
S600 EN2-4 Spring Adjustable Closer  
S610 EN2-4 Spring Adjustable Closer  
S700 EN2-4 Slide Arm Spring Adjustable Closer  
S800 EN2-5 Spring Adjustable Closer  
S810 EN2-5 Spring Adjustable Closer  
S900 EN2-6 Spring Adjustable Closer  
S900E EN3-6 Spring Adjustable Closer c/w Electro Magnetic Hold Open / Swing Free  
S1000 EN2-4 Cam Concealed Spring Adjustable Closer  
S1000 EN2-4 Cam Concealed Spring Adjustable Closer  
S1000.EHO EN2-4 Cam Concealed Spring Adjustable Closer c/w Electro-Magnetic Hold Open

S1036 EN3-6 Cam Concealed Spring Adjustable Door Closer  
S1036.EHO EN3-6 Cam Concealed Spring Adjustable Closer c/w Electro-Magnetic Hold Open  
S3001 EN3 Cam Surface Door Closer  
S3006 EN3 Cam Surface Door Closer  
S3401 EN2-4 Cam Surface Spring Adjustable Door Closer  
S3401.EHO EN2-4 Cam Surface Spring Adjustable Door Closer c/w Electro-Magnetic Hold Open  
S3406 EN2-4 Cam Surface Spring Adjustable Door Closer  
S3406.EHO EN2-4 Cam Surface Spring Adjustable Door Closer c/w Electro Magnetic Hold Open  
S3501 EN2-5 Cam Surface Spring Adjustable Door Closer  
S3501.EHO EN2-5 Cam Surface Spring Adjustable Door Closer c/w Electro-Magnetic Hold Open  
S3506 EN2-5 Cam Surface Spring Adjustable Door Closer  
S3506.EHO EN2-5 Cam Surface Spring Adjustable Door Closer c/w Electro-Magnetic Hold Open  
DRM24 24Vdc Door Retaining Magnet, c/w Electro-Magnetic Hold Open



**Signed on behalf of:**

**Synergy Hardware Ltd**

*N. Morgan*

**Date** 21/08/2026

**Full name** Neil Morgan

THE BARN | SHUTTINGTON FIELDS FARM | MAIN ROAD | SHUTTINGTON | TAMWORTH | B79 0HA

☎ **01827 52337**

🌐 **[www.dhfonline.org.uk](http://www.dhfonline.org.uk)**

✉ **[info@dhfonline.org.uk](mailto:info@dhfonline.org.uk)**

Door & Hardware Federation  
Registered in England No. 2537077  
VAT No. 240 1122 34

# ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

|                          |                                      |
|--------------------------|--------------------------------------|
| Owner of the Declaration | ARGE                                 |
| Publisher                | Institut Bauen und Umwelt e.V. (IBU) |
| Programme holder         | Institut Bauen und Umwelt e.V. (IBU) |
| Declaration number       | EPD-ARG-20160189-IBG1-EN             |
| Issue date               | 02.04.2024                           |
| Valid to                 | 01.04.2029                           |

**Door closers**  
**ARGE**

[www.ibu-epd.com](http://www.ibu-epd.com) / <https://epd-online.com>



S4003 EN3 Floor Spring  
S4003 HO EN3 Floor Spring c/w Mechanical Hold Open  
S4004 EN4 Floor Spring  
S4004 HO EN4 Floor Spring c/w Mechanical Hold Open  
S4014 EN1-4 Floor Spring  
S4014 HO EN1-4 Floor Spring c/w Mechanical Hold Open  
S4036 EN3-6 Floor Spring



Raising Standards  
Advancing Safety

**Signed on behalf of:**

**Synergy Hardware Ltd**

*N. Morgan*

**Date** 21/08/2026

**Full name** Neil Morgan

THE BARN | SHUTTINGTON FIELDS FARM | MAIN ROAD | SHUTTINGTON | TAMWORTH | B79 0HA

**01827 52337**

**[www.dhfonline.org.uk](http://www.dhfonline.org.uk)**

**[info@dhfonline.org.uk](mailto:info@dhfonline.org.uk)**

Door & Hardware Federation  
Registered in England No. 2537077  
VAT No. 240 1122 34